



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-5
Job Sheet 170241



Part No: D3912-5

Job Qty: 25 ea

Part Name: Eyebolt Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.17 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Waterjet		SC 18/01/17
100	Waterjet	25 pcs	1/19/18	1/19/18	0.04	1.50	Waterjet1		SC 18/01/17
120	QC	25 pcs	1/19/18	1/19/18	0.00	0.00	QC8		AT 18/01/17
130	Packaging	25 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3	ST056	AT 18/01/17
140	QC21-SA	25 Ea	1/19/18	1/19/18	0.00	0.00	QC21		AT 18/01/17

JAN 22 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA 1.42 503211	1	11	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	4,130	Diameter
2	Eyebolt Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0,260	Diameter
3	Eyebolt Plate	0.380Inches + 0.030 - 0.003	0.410 0.377	0,381	
4	Eyebolt Plate	1.500Inches ± 0.010	1.510 1.490	1,503	
5	Eyebolt Plate	0.500Inches ± 0.010	0.510 0.490	0,501	Pitch
6	Eyebolt Plate	3.150Inches ± 0.030	3.180 3.120	3,152	
7	Eyebolt Plate	0.375Inches ± 0.010	0.385 0.365	0,375	
8	Eyebolt Plate	0.517Inches ± 0.010	0.527 0.507	0,519	
9	Eyebolt Plate	1.000Inches ± 0.010	1.010 0.990	1,002	
10	Eyebolt Plate	3.650Inches ± 0.030	3.680 3.620	3,647	
11	Eyebolt Plate	1.500Inches + 0.020 - 0.000	1.520 1.500	1,501	

DART
AEROSPACE
S033605



Eyebolt Plate

PART NO:

Original Serial #: S033605

Revision:

Operation:

Change No:

D3912-5

Start up Operation

01/18/18
Job No: 170241

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

12	Eyebolt Plate	0.250Inches ± 0.030	0.280	0.220	0.255
13	Eyebolt Plate	2.000Inches ± 0.030	2.030	1.970	2.005
14	Eyebolt Plate	0.125Inches ± 0.010	0.135	0.115	0.116

Plex 1/12/18 8:48 AM dart.poulin.mario



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3912-5 Revision: Eyebolt Plate														
140	QC21-SA	S033605	170241	25 Ea	0	S033605	ST056	Bin	Stock	1/18/2018	Issue Container			
Operation Totals:		1		25	0									
Part Totals:		1		25	0									
Part Number: M304S11GA Revision: 304/316 0.125 Sheet														
100	Receive sf	S033603	170241	0 sf	0		Start Up Waterjet		Stock	1/18/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		25	0									

Plex 1/22/2018 9:14 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								